

Investigation in the Use of Low Sulphide Coal Tailings in Covers with Capillary Barrier Effects to Prevent Acid Mine Drainage

N. van Wyk, E. Fosso-Kankeu*, F.B. Waanders, M. Le Roux and Q.P. Campbell

Abstract—Acid mine drainage generated by mining industries has a variety of diverse effects on the environment and human health. Assessing the acid generating capability of mine waste is extremely important in developing a remediation strategy. Acid-base accounting (ABA) and net acid generation (NAG) tests are the most commonly used test in the evaluation of acid generation capabilities of mine waste.

Covers with capillary barrier effects (CCBE) are one of the most effective techniques used to control AMD. The use of low sulphide mine waste to construct a CCBC cover would allow for the construction of a highly effective AMD prevention technique and ensure a safe disposal of mine waste.

Keywords— Acid Base Accounting (ABA), Net Acid generation, Acid generation potential, Coal mine tailings, Middleburg.

I. INTRODUCTION

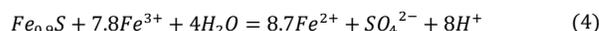
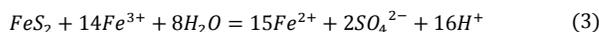
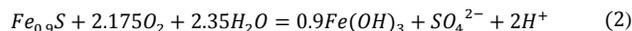
Large quantities of ore are excavated during mining activities. The excavated ore is subject to a beneficiation process, which discards the low-grade material which cannot be processed economically. The low-grade material is commonly deposited into the environment in large piles (tailings). The tailings can reach up to a hundred meter high and stretch for kilometers. These tailings commonly contain elements in lower concentrations, however most tailing deposits still contain elevated concentration of acid generating sulphide minerals [1-5].

Acid mine drainage (AMD) is a result of acid that is generated by oxidation of sulphide minerals within the tailings. Sulphide minerals react with oxygen and water supplied by the environment to produce acid. Pyrite (FeS_2) and pyrrhotite (Fe_xS) are the most common acid generating sulphide minerals

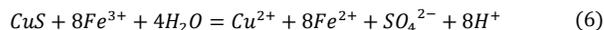
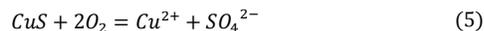
found in waste rock tailings and are considered to contribute the most to acid generation [1, 6, 7].

The AMD effluent is usually highly acidic and commonly contains high concentration of sulphates (SO_4^{2-}) and dissolved metals such as iron, lead, nickel, aluminium, manganese, copper, zinc and cadmium. The metal release is promoted by the acid generated during the oxidation of sulphide minerals [2, 7-9].

The acid is generated from oxidation reactions of pyrite and pyrrhotite in the presence of oxygen as shown in (1) and (2) respectively. The acid can be generated from oxidation reaction of pyrite and pyrrhotite via ferric iron at a pH below 4 as expressed in (3) and (4) respectively [10].



As seen when comparing (1) to (3), the amount of acid is generated increases four times when pyrite is oxidized by ferric iron compared to oxygen. The same happens when pyrrhotite is oxidized by ferric iron as seen when comparing (2) and (4). The rate of acid generation is increased as well [10]. Non-acid generating sulphide minerals become acid generating minerals when oxidized by ferric iron. This can be seen in (5) and (6) where covellite (CuS) is oxidized by oxygen and ferric iron respectively [10].



It is thus extremely important to maintain the pH of mine waste above a pH of 4.

Acid-base accounting (ABA) and net acid generation (NAG) tests are the most commonly used test in the evaluation of acid generation capabilities of mine waste [7].

The ABA method evaluates the physical pH, acid-neutralizing capabilities (ANC) and the maximum potential acidity (MPA) of waste rock sample [6-8]. The net acid generation (NAG) test assesses the quantity of acid that would be generated instead of assessing the acid neutralizing and acid generation capabilities separately as done in the ABA

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method [6, 11, 12].

Assessing the acid generating capability of mine waste is extremely important in developing an effective remediation strategy. There exists many AMD treatment and prevention techniques that may be applied to acid generating waste rock or tailings. Many of these techniques have their own advantages and disadvantages. Disadvantages associated with using traditional/conventional materials in implementing of such treatment and prevention techniques are high cost, design inaccuracies, poor performance, depletion of natural resources and the generation of additional waste. There is a need to conduct more research in the use of industrial waste or by-products in AMD treatment and prevention techniques, to develop more environmentally sustainable AMD remediation strategies [13].

Covers with capillary barrier effects (CCBE) are one of the most effective techniques used to control AMD. CCBE covers are in many cases the only applicable alternative to control AMD formation, even though the construction of a CCBE cover has a relatively high cost [13, 14].

The primary role of a CCBE is to limit the diffusion of oxygen to the underlying acid-generating material, thus reducing acid generation. To limit the diffusion of oxygen, the cover must retain as much humidity as possible in one or more of its soil layers. The saturated soil can lower the diffusion of gas to such an extent that it effectively limits the influx of oxygen from the atmosphere to the acid-generating waste material beneath [13, 14].

The ability of CCBE covers to maintain high degree of saturation depends on the capillary barrier effect. The capillary barrier effect is present when fine-grained material is placed over a coarse material. The two materials have different particle size distributions resulting in different hydrogeological properties. The fine-grained material layer will retain water easier as it has smaller interstitial pores and capillary forces allow for a higher water retaining capacity. The coarse material drains during desaturation, the interconnectivity of water filled voids are reduced by the presence of gas in the coarse material pore space, which in turn reduces its hydraulic conductivity. The vertical flow of water between the fine grained material layer to the coarse material layer is decreased by the low hydraulic conductivity of the coarse material. The fine-grained material layer remains almost fully saturated resulting in a reduced oxygen flux [13].

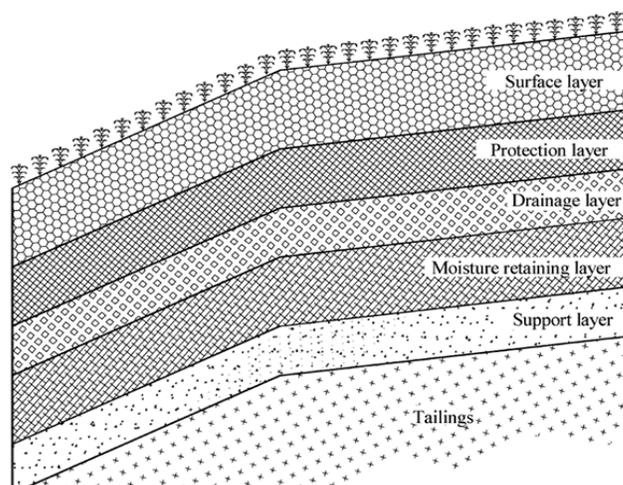


Fig. 1. CCBE configuration [13]

A CCBE usually consist of three to five layers made of different material. Each layer has its own purpose. Fig. 1. illustrates the typical configuration of a CCBE. The first layer (bottom support layer) placed above the acid-generating tailings is made of a coarse-grained material which acts as a capillary break and as a mechanical support. The second layer which is the moisture retaining layer consists of a fine-grained material. This layer used as the moisture-retaining layer and is placed above the first layer to create the capillary barrier effect. The third layer (drainage layer) consists of another coarse-grained material which helps with lateral draining and prevents the loss of water through evaporation from the moisture retaining layer. The protection layer and the surface layer are used to protect the core of the CCBE from bio-intrusion and erosion [13].

In a leach column study conducted by [10], the moisture-retaining layer of the CCBE consisted of slightly reactive low sulphide tailings. The results of the study concluded that the use of the low sulphide tailings effectively limited the acid generation and release of sulphates and heavy metals from the acid generating tailings underneath. The study further showed that the low sulphide tailings can improve the CCBE ability to limit gas diffusion by consuming a portion of the migrating oxygen.

ABA test can be conducted in relatively short time period and is relatively inexpensive analytical procedure to assess the chemical and physical properties of mine tailings. The ABA method evaluates the physical pH of the waste rock using past pH test, ability of tailings to neutralize acid using the acid neutralizing capacity (ANC) test and lastly the acid generating potential using the maximum potential acidity (MPA) test [6, 7, 9].

The past pH procedure entails mixing a tailing sample with deionized water with a 2:1 (soil: water) ratio. The sample is stirred up until a thin paste is formed, after which the pH is measured [6, 7, 11]. Past pH is relatively simple and inexpensive test method to assess the readily available alkalinity/acidity of a sample. Due to the short time duration of the past pH test, only reactive minerals and soluble salts are assessed [11, 12].

TABLE II: NAG CLASSIFICATION CRITERIA

NAGpH	NAG (kg H ₂ SO ₄ /t)	Classification
> 4.5	0	NAF
≤ 4.5	≤ 5	PAF (low capacity)
≤ 4.5	> 5	PAF

The NAPP obtained from the ABA method and NAGpH obtained from the NAG method are most commonly used together to classify the acid generating capabilities of waste rock samples as PAF, NAF or UC. Using the NAPP and NAGpH allows classification to a higher degree confidence. NAPP and NAGpH classification criteria are summarized in Table III [7, 17, 18].

TABLE III: CLASSIFICATION CRITERIA USING NAG RESULTS IN CONJUNCTION WITH ABA RESULTS

Criteria	Classification
$NAPP \leq 0, NAGpH \geq 4.5$	NAF
$NAPP > 0, NAGpH < 4.5$	PAF
$NAPP \leq 0, NAGpH < 4.5$	UC
$NAPP > 0, NAGpH \geq 4.5$	

II. METHODOLOGY

A. Sample collection and preparation.

Four coal waste rock tailings samples (CS1, CS2, CS3 and CS4) were collected from a washing plant located in the Middelburg area, South Africa.

The samples were dried, milled and sieved to obtain a particle size smaller than 75 μm in accordance with [7].

B. Acid Base Accounting (ABA)

i. Paste pH.

A paste like slurry was prepared by adding 50 mL of deionized water to 25 g sample. The pH of the slurry was measured after a period of 2 hours.

ii. Maximum Potential Acidity (MPA).

The MPA was calculated by multiplying the total sulphide content with a factor of 30.6 (10).

$$MPA = (Total S_i\%) \times 30.6 \quad (10)$$

Total sulphur (S%) and sulphide (S_i%) were determined using an ELTRA CS 2000 Carbon Sulfur Determinator, PC controlled.

iii. Acid Neutralization Capacity (ANC)

The following ANC procedure was conducted as stipulated

in [7, 11].

20 mL (V_{HCl}) of 0.5 M (C_{HCl}) hydrochloric acid (HCl) and 20 mL deionized water was added to each 2 g (m) sample and mixed in a 250 mL flask.

The flask was covered with a watch glass and heated, maintaining the temperature between a range of 80 - 90°C for a period of 2 hours.

After heating, deionized water was added to the solution to obtain a solution volume of 125 mL and then allowed to further cool down to room temperature.

The pH of the solution was then measured after the solution had cooled down to room temperature. The solution pH should be between 0.8 and 1.5 to ensure complete digestion of acid neutralizing minerals.

The solution was then back titrated using 0.5 M sodium hydroxide (NaOH) to a pH of 5. Two drops of 30% hydrogen peroxide was then added to the solution. The titration was then continued to a pH of 7 and 8.3. The volume of NaOH used during the titration (V_{NaOH}) was recorded.

Eq. (11) was used to calculate the ANC of each sample.

$$ANC = \frac{\left(V_{HCl} - \left[V_{NaOH} \times \frac{V_{HCl,Blank}}{V_{NaOH,Blank}} \right] \right) \times C_{HCl}}{m} \times 49 \quad (11)$$

iv. Net acid generation (NAG) test

The following procedure was conducted in accordance with the method stipulated in [7, 11, 12].

2.5 g (m) of sample was accurately weighed into a 500 mL flask. 250 mL of 15 % hydrogen peroxide was then added to each sample. The solution was allowed to react overnight. The solution was then heated slightly and mixed for an hour using a magnetic stirrer. The solution was then allowed to cool down to room temperature. The pH of the solution was measured and recorded after the solution had cooled down and is referred to as the NAGpH.

The solution was then titrated to a pH of 4.5 and 7 using 0.1 M [M_{NaOH}] NaOH. The volume of NaOH (V_{NaOH}) used during the titration was recorded and used to calculate the NAG value using (12).

$$NAG = (49 \times V_{NaOH} \times M_{NaOH})/m \quad (12)$$

v. Acid Buffering Characteristic Curve (ABCC)

ABCC test was conducted in accordance with the test procedure described in [7, 12].

A solution was prepared by mixing a 2.5 g sample with deionized water using a magnetic stirrer. The pH of the solution was then measured and recorded. 0.2 mL of 0.5 M (C_{HCl}) HCl was incrementally added to the sample solution. After each incremental addition, 17 min were allowed to pass after which the pH was then measured and recorded. The incremental addition was continued until the pH of the solution reached a pH of 2.5.

The concentration and volume of HCl (V_{HCl}) used during the experiment was then used to construct an ABCC plot using

(13).

$$H_2SO_4 \text{ added (kg/t)} = (V_{HCl} \times C_{HCl} \times 49)/m \quad (13)$$

III. RESULTS AND DISCUSSION

A. Acid-Base Accounting (ABA) results

Table IV summarizes the results of the ABA method. As seen in Table IV, CS1, CS2 and CS3 have NAPP > 20 kg H₂SO₄/t and R_{AMD} < 1 and are thus classified as PAF samples according to the classification criteria summarized in Table I [6, 16]. The same criteria were used to classify CS4 as NAF as it has a NAPP < -20 kg H₂SO₄/t and an R_{AMD} > 2.

TABLE IV: ABA RESULTS

	Paste pH	S%	S _i %	MPA kg H ₂ SO ₄ /t	ANC kg H ₂ SO ₄ /t	NAPP kg H ₂ SO ₄ /t	R _{AMD}
CS1	2.1	2.1	1.6	50	0	50	0
CS2	2.3	4.2	1.6	48	0	48	0
CS3	6.8	2.1	2.1	63	30	33	0.5
CS4	7.8	1.1	1.1	34	80	-46	2.3

The paste pH of CS1 and CS2 are extremely low and indicate the tailing from which CS1 and CS2 were collected have become acidic. The extremely low paste pH of CS1 and CS2 confirm that CS1 and CS2 have no acid neutralizing capabilities (ANC) as seen in Table IV. This means that CS1 and CS2 have completely consumed their acid neutralizing minerals. The sulphide content of CS1 and CS2 are relatively high suggesting that acid generation will continue until all of the acid generating sulphide minerals have reacted. The low pH of CS1 and CS2 means that sulphide minerals will be oxidized via ferric iron resulting in the generation of larger quantities of acid at an accelerated rate as previously mentioned. This means that the NAPP of CS1 and CS2 may be substantially higher.

SC3 is classified as PAF as it has a NAPP > 20 kg H₂SO₄/t and a R_{AMD} < 1. SC3 still has a high paste pH and due to its acid neutralizing capabilities. As seen in Table IV, the MPA is larger than its ANC, which means its acid neutralizing minerals will be depleted before its acid generating minerals. However, this is based on the assumption the total sulphide content occurs predominantly from acid generating sulphide minerals.

CS4 is the only sample classified as NAF due to its high ANC resulting in a negative NAPP < -20 kg H₂SO₄/t and R_{AMD} > 2. The relatively low sulphide content and the high ANC makes CS4 a good candidate to be used as the moisture-retaining layer of a CCBE.

B. Acid Buffering Characteristic Curve (ABCC) results

The ABCC plot of CS3 and CS4 are represented in Fig.3. As seen in Fig. 3, CS3 maintains a pH above 2.5 after the equivalent of 30 kg H₂SO₄/t has been consumed, which confirms the ANC determined using the ABA method (Table IV). However, as seen in Fig. 3, CS3 only maintains a pH above 4 until the equivalent of 20 kg H₂SO₄/t has been consumed, suggesting that 67% of the ANC determined using

the ABA method is readily available to neutralize acid. Thus the readily available or effective ANC of CS3 is considered to be 20 kg H₂SO₄/t as it is considered to be of the utmost importance to maintain the pH of waste material above a pH of 4 to prevent an acidic leachate and oxidation of sulphide minerals via ferric iron [20].

SC4 neutralize 70 kg H₂SO₄/t before the pH drops below a pH of 2.5 (Fig. 3), which is relatively close to the ANC determined by the ABA method (Table IV). However, CS4 consumes 60 kg H₂SO₄/t before the solution reaches a pH of 4. The readily available or effective ANC is thus considered to be 60 kg H₂SO₄/t which is still relatively high when comparing it to the MPA (Table IV).

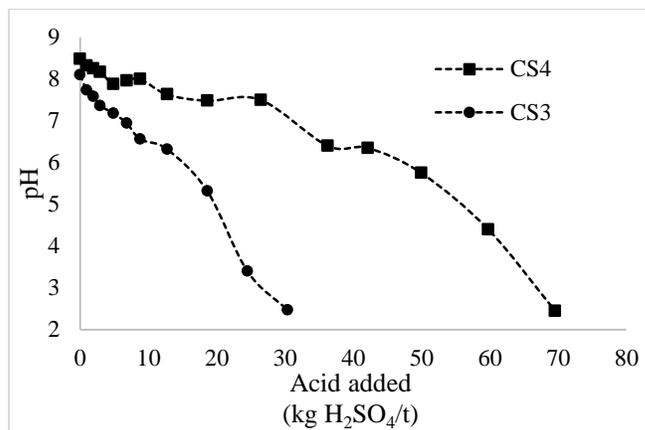


Fig. 3. ABCC plot of CS3 and CS4

C. Net Acid Generation (NAG) results

The NAG pH of CS1, CS2 and CS3 are below a pH of 4.5 (Table V). SC1, SC2 and CS3 are classified as PAF with a high acid generating capabilities according to the classification criteria summarized in Table II.

SC4 has a NAGpH of 5.3 and a NAG value of 0 kg H₂SO₄/t, CS4 is thus considered to be a NAF sample confirming ABA classification.

TABLE V: NAG RESULTS

Sample	NAGpH	NAG kg H ₂ SO ₄ /t
CS1	1.5	116
CS2	1.8	80
CS3	1.9	45
CS4	5.3	0

IV. CONCLUSION

The results from the ABA, ABCC and NAG test indicate that samples CS1, CS2 and CS3 are potential acid forming samples. It can further be said that the waste rock tailings from which SC1 and SC2 have been collected have become acidic due to the low paste pH and are most likely generating an acidic leachate resulting in AMD that may be polluting water sources. Immediate action should be taken such as adding lime or limestone to the waste rock. Adding lime and limestone will increase the pH of the waste rock tailings resulting in the precipitation of heavy metals. However, adding lime and

limestone will only be a temporary solution with its own limitations.

The acid generating capabilities of CS4 are considered to be NAF using the ABA, ABCC and NAG results. Using CS4 in the construction of a CCBE covers seems to be a feasible option to prevent the generation of AMD due to its low sulphide content and high acid neutralizing capabilities. However, this can only be confirmed by conducting leach column tests.

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