

TABLE III: DISSOLUTION DATA OBTAINED FROM THE ELECTROCHEMICAL TESTS PERFORMED ON ANKA SULPHIDE ORE IN 1 M HNO₃ + H₂O₂ AT VARYING MOLARITY

Molarity of HNO ₃ (M)	Molarity of H ₂ O ₂ (M)	I _{corr} (A/cm ²)	E _{corr} (V)	Dissolution rate (mm/yr)
1	1	7.75E-05	4.64E-01	1.06E+00
1	0.75	6.80E-05	3.27E-01	9.318-01
1	0.5	5.034-5	5.34E-01	6.902-01
1	0.25	3.87E+00	5.37E-01	5.31E-01
1	None	2.51E-05	5.36E-01	3.44E-01

IV. CONCLUSION

Comparative effects of acidified hydrogen peroxide on dissolution behaviour of Anka complex sulphide mineral for advanced materials application. The electrolytes used were HCl and HNO₃ plus H₂O₂. Open circuit potential, potentiodynamic polarization and Chronoamperometric methods were electrochemical methods were applied in this investigation. Mineralogical analysis revealed that the mineral contain some base metals (Pb, Zn, Fe, and Cu) which can be extracted for engineering purposes. It was discovered that addition of H₂O₂ enhances dissolution of Anka complex sulphide ore and optimum dissolution rate were obtained with 1 M HNO₃ + 1 M H₂O₂. Potentiodynamic polarization curves show that behaviour of the mineral with HCl and HNO₃ plus H₂O₂ were similar in the sense that dissolution potentials shifted negatively as concentration of H₂O₂ increases from 0.25 M to 1 M. Chronoamperometric behaviour of the mineral show that dissolution kinetics decrease with increase in time up to 7200 seconds for the various applied potentials [19]. The dissolution data obtained from electrochemical tests show that the presence of hydrogen peroxide enhance dissolution with HCl and HNO₃; dissolution rates increase with increase in molarity of H₂O₂ (up to 1 M) plus 1 M HCl and HNO₃ Respectively. Highest dissolution rate of 1.066+00 mm/yr was obtained from HNO₃ plus 1 M H₂O₂. Nitric acid has higher tendency to dissolve Anka sulphide ore than hydrochloric acid especially when it is added to hydrogen peroxide. It has been ascertained that hydrogen peroxide and nitric acid solutions have considerable positive effects on the dissolution of Sphalerite ores [20].

REFERENCES

[1] N. Terry and J. Sharif, "Low grade ores smelt leach or concentrate?," *Mineral Engineering*, vol. 23, no. 2, pp. 65-73, 2010. <https://doi.org/10.1016/j.mineng.2009.10.002>

[2] F. K. Crundwell, "The mechanism of dissolution of minerals in acidic and alkaline solutions: Part III. Application to oxide, hydroxide and sulfide minerals," *Hydrometallurgy*, vol. 149, pp. 71–81, 2014. <https://doi.org/10.1016/j.hydromet.2014.06.008>

[3] K. H. Rao and I. V. Chernyshova, "Study of challenges in sulphide mineral processing," *The Open Mineral Processing Journal*, vol. 4, pp. 7-13, 2011. <https://doi.org/10.2174/18748414001104010007>

[4] P. R. Holmes, F. K. Crundwell, "Kinetics Aspect of Galvanic Interactions between Minerals during Dissolution," *Hydrometallurgy*, vol. 39, pp. 353–375, 1990. [https://doi.org/10.1016/0304-386X\(95\)00041-E](https://doi.org/10.1016/0304-386X(95)00041-E)

[5] A. F. Tshilombo, D. G., Dixon Kinetics Study of Chalcopyrite and Passivation during Electrochemical and Chemical Leaching. *Electrochemical society Proceedings*, 18: 108, 2003.

[6] Z. Y. Lu, M. I. Jeffrey, and F. Lawson, "An Electrochemical Study of the Effect of Chloride Ions on the Dissolution of Chalcopyrite in Acidic Solutions," *Hydrometallurgy*, vol. 56, pp. 145–155, 2000. [https://doi.org/10.1016/S0304-386X\(00\)00068-2](https://doi.org/10.1016/S0304-386X(00)00068-2)

[7] O. O. Ola-Omole, P. A. Olubambi, B. O. Adewuyi, and J. O. Borode, Electrochemical Studies of Dissolution Behaviour of Ishiagu Sulphide Ore Proceedings of the Annual Conference of School of Engineering and Engineering Technology, Federal University of Technology Akure. 917-927, 2018.

[8] H. Koohestani, E.S. Khatami and K. Babaei, "Comparative investigation of leaching of zinc from wastes of the zinc alloy production process," *Mineral Processing and Extractive Metallurgy*, pp.1-7. 2019. <https://doi.org/10.1080/25726641.2019.1660506>

[9] E. Arce, and I. Gonzalez, "A comparative study of electrochemical behaviour of chalcopyrite, chalcocite and bornite in sulphuric acid solution," *International journal of mineral processing*. vol 67, pp. 17-28, 2002. [https://doi.org/10.1016/S0301-7516\(02\)00003-0](https://doi.org/10.1016/S0301-7516(02)00003-0)

[10] A.R. Gerson, and A.R. O'Dea, "A quantum chemical investigation of the oxidation and dissolution mechanisms of Galena", *Geochimica et Cosmochimica Acta*, vol. 67, no. 5, pp. 813-822, 2003. [https://doi.org/10.1016/S0016-7037\(02\)01147-X](https://doi.org/10.1016/S0016-7037(02)01147-X)

[11] S. Aydogan, A. Aras, G. Ucar, and M. Ertdemoglu, "Dissolution kinetics of galena in acetic acid solutions with hydrogen peroxide," *Hydrometallurgy* vol. 89, pp. 189–195, 2007. <https://doi.org/10.1016/j.hydromet.2007.07.004>

[12] N.G Picazo-Rodríguez, M. Soria-Aguilar, A. Martínez-Luévanos, I. Almaguer-Guzmán, J. Chaidez-Félix, and F.R. Carrillo-Pedroza, "Direct Acid Leaching of Sphalerite: An Approach Comparative and Kinetics Analysis", *Minerals*, vol. 10, no 4, pp.359, 2020. <https://doi.org/10.3390/min10040359>

[13] A. A. Baba and F. Adekola, "A Study of Dissolution Kinetics of a Nigerian Galena Ore in Hydrochloric Acid," *Journal of Saudi Chemical Society*, vol. 16, pp. 377–386, 2011. <https://doi.org/10.1016/j.jscs.2011.02.005>

[14] J. Zuo-mei, G.W. Warren, and H. Henein, "Reaction Kinetics of Ferric Chloride Leaching of Sphalerite: An Experimental Study," *Metallurgical Transaction. B*. vol. 15B, pp. 5–12, 1984. <https://doi.org/10.1007/BF02661056>

[15] P.A. Olubambi, J.O. Borode, and S. Ndlovu, "Sulphuric acid leaching of zinc and copper from Nigerian Complex Sulphide Ore in the presence of hydrogen peroxide", *The Journal of The Southern African Institute of Mining and Metallurgy*, vol. 106, pp. 765-770, 2006.

[16] N.M. Waziri, and J.E Andrews, "In vitro bioaccessibility of lead in Artisanal mining contaminated soils and sediments from the Anka area, NW Nigeria," *Earth Science Research*, vol. 3, no. 1, pp. 1, 2014. <https://doi.org/10.5539/esr.v3n1p1>

[17] M. R. Ali, R. B. Kumar, and M.Z.A. Golam, "Study on the Electrochemical Dissolution of Ilmenite Fraction of Beach Sand in Sulphuric Acid Solution", *International Conference on Materials, Electronics & Information Engineering*, pp. 05-06, 2015.

[18] X. Li, K. Tang, and M. Tangstad, "Reduction and Dissolution Behaviour of Manganese Slag in the Ferromanganese Process," *Minerals*, vol. 10, no. 2, pp. 97 – 22, 2020. <https://doi.org/10.3390/min10020097>

[19] O. Ozdemir, M.A. Hampton, T.A. Nguyen, and A. Nguyen, "Difference in flotation behavior of galena by single and multi-step chronoamperometric oxidation," *Physicochemical Problems of Mineral Processing*; vol. 55 no. 3, pp. 812-821, 2019.

[20] A.O. Adebayo, A., K.O. Ipinmoroti and O.O Ajayi, "Leaching of Sphalerite with Hydrogen Peroxide and Nitric Acid," *Journal of Minerals and Materials Characterization and Engineering*, vol. 5, no. 2, pp. 167-77, 2006. <https://doi.org/10.4236/jmmce.2006.52012>